

Work Order ID 56381

February 22, 2010 10:13:37 AM



Page 1

Item ID: D4070-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp

Start Date: 2/22/10 Start Qty: 80.00



Cust Item ID:

Required Date: 2/26/10 Req'd Qty: 80.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4070

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

Cut as per dwg

Prog rev: *A*

dwg rev: *A*

B 10-2-22

304 .063

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8/10/2/23

counts
(98)
QSPC9

10/02/23
10-2-22
(98)
(98)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Process Plan:

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Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Brake NC

Brake NC

Form as per dwg + tumble
5

Memo

0.00

0.00

SB 10/02/25

98

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

⇒ 8.10.02/25

asp019

count
x98

150



Small Fab

Small Fab

Memo

Assemble rubber cushion as per dwg

0.00

0.00

8 + close clamp according to dwg.
w/0224

SB 10/03/02 98
SB 10/03/09 98

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Page 3

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Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

Memo

8-10/03/09

ccents
(98)
dapa

170



Packaging

Packaging

Memo

460

0.00

0.00

10/03/10 (98)

180



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Memo

10/03/11
Pl 10-3-10
(98)

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

February 22, 2010 10:13:36 AM

Page 1

Work Order ID: 56381

Parent Item: D4070-041

Parent Item Name: Clamp

Comments: IPP rev A 10.02.16 new issue EC verified by: DD

Start Date: 2/22/10

Required Date: 2/26/10

Start Qty: 80.00

Required Qty: 80.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2182B

Manufactured

No

f

173.0707

12.6316



Rubber Cushion

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

29.886

28042

7.33

30872

0.33

45405

22.226

Main Warehouse

ST410

143.1847

✓ 52649

143.1847

Cut qty 1 at 1.80" long

M304S16GA

Purchased

No

100

sf

191.8899

1.6000



304/316 Sheet .063

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

191.8898737

106860

8.0295

111924

25.1689737

112442

29.8865

113295

128.8049

EP 10/03/02

15.4737

2

HB 10-2-22

98

113295

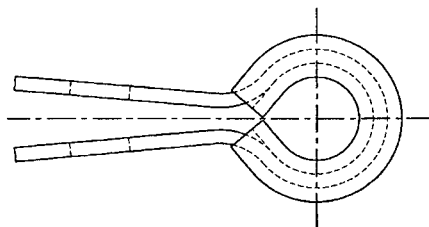
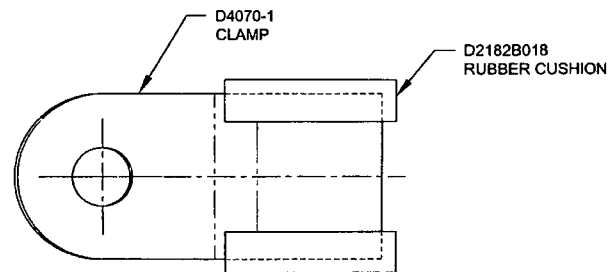
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D4070-041 CLAMP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4070-041" USING REMOVABLE TAG
- 7) WEIGHT: 0.05 lbs

QTY	PART NUMBER	DESCRIPTION
X	D4070-041	CLAMP
1	D4070-1	CLAMP
1	D2182B018	RUBBER CUSHION

also 56381

RELEASED
2010-02-16
MP

A	NEW ISSUE	CP	10.02.12
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>92</i>	DART AEROSPACE LTD	
DRAWN	<i>92</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>92</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>92</i>	D4070	SHEET 1 OF 3
APPROVED	<i>92</i>	TITLE	SCALE
DE APPR.	<i>92</i>	CLAMP	NTS
DATE	10.02.12	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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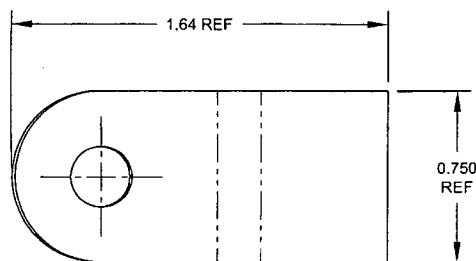
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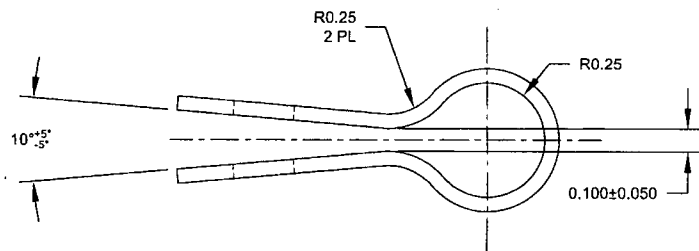
NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D



C



B

D4070-1 CLAMP
(MAKE FROM D4070-1F)

W/D 56381

RELEASED
2010-02-16
MD

NOTES:

- 1) MATERIAL: MAKE FROM D4070-1F
- 2) FINISH: POWDER COAT "BLACK SANDETEX" (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.04 lbs

A

DESIGN	<i>92</i>	DART AEROSPACE LTD	
DRAWN	<i>92</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>92</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>92</i>	D4070	SHEET 2 OF 3
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DE APPR.	<i>92</i>	CLAMP	NTS
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8 7 6 5 4 3 2 1

20 60

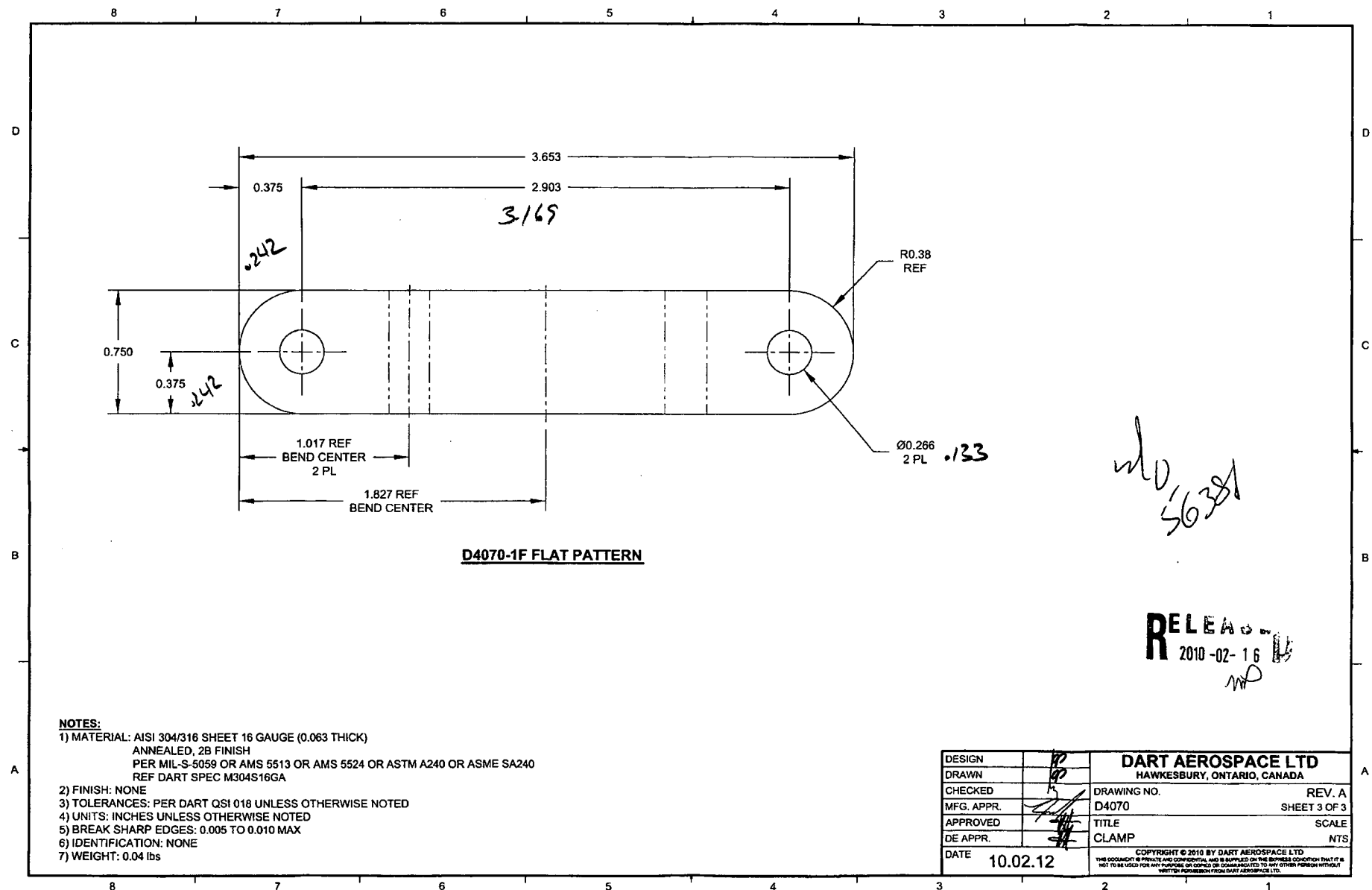
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